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012770

**D412-702-073**  
**Job Sheet 202886**



**Part No:** D412-702-073

**Job Qty:** 1 pcs

**Part Name:** Comfort Crew Shoulder Harness



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/5/19

**Job Tracking No:**

**Due Date:** 11/5/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG-REV B IPP REV:A 13.04.05 NEW ISSUE DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 105      | Packaging 1 - Pick Kit | 1 pcs |            | 11/5/19     | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 31      |           |          |

|                                 |       |         |           |                        |  |
|---------------------------------|-------|---------|-----------|------------------------|--|
| 120 QC 4                        | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 1 - 32       |  |
|                                 |       |         |           | Packaging 1 - 33       |  |
|                                 |       |         |           | Packaging 1 - 34       |  |
|                                 |       |         |           | Packaging 1 - 35       |  |
|                                 |       |         |           | Packaging 1 - 36       |  |
|                                 |       |         |           | QC 4 - 28              |  |
|                                 |       |         |           | QC 4 - 58              |  |
|                                 |       |         |           | QC 4 - 69              |  |
|                                 |       |         |           | QC 4 - 9               |  |
|                                 |       |         |           | QC 4 - 46              |  |
| 130 Packaging 3-1 - Stock - B4B | 1 pcs | 11/5/19 | 0.00 0.00 | QC 4 - 68              |  |
|                                 |       |         |           | QC 4 - 72              |  |
|                                 |       |         |           | QC 4 - 74              |  |
|                                 |       |         |           | QC 4 - 75              |  |
|                                 |       |         |           | QC 4 - 78              |  |
|                                 |       |         |           | Packaging 3 - 1 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |  |
| 135 DC - 1 - B4B                | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 3 - 6 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 8 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 10 - B4B |  |
|                                 |       |         |           | Packaging 3 - 11 - B4B |  |
|                                 |       |         |           | Packaging 3 - 12 - B4B |  |
|                                 |       |         |           | Packaging 3 - 13 - B4B |  |
|                                 |       |         |           | Packaging 3 - 14 - B4B |  |
|                                 |       |         |           | Packaging 3 - 15 - B4B |  |
|                                 |       |         |           | Packaging 3 - 16 - B4B |  |
|                                 |       |         |           | Packaging 3 - 17 - B4B |  |
|                                 |       |         |           | Packaging 3 - 18 - B4B |  |
|                                 |       |         |           | Packaging 3 - 19 - B4B |  |
|                                 |       |         |           | Packaging 3 - 20 - B4B |  |
|                                 |       |         |           | Packaging 3 - 21 - B4B |  |
|                                 |       |         |           | Packaging 3 - 22 - B4B |  |
|                                 |       |         |           | Packaging 3 - 23 - B4B |  |
|                                 |       |         |           | Packaging 3 - 24 - B4B |  |
|                                 |       |         |           | Packaging 3 - 25 - B4B |  |
| 140 QC 21 - FG                  | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 3 - 26 - B4B |  |
|                                 |       |         |           | Packaging 3 - 27 - B4B |  |
| 135 DC - 1 - B4B                | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 3 - 28 - B4B |  |
|                                 |       |         |           | Packaging 3 - 29 - B4B |  |
| 140 QC 21 - FG                  | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 3 - 30 - B4B |  |
|                                 |       |         |           | Packaging 3 - 31 - B4B |  |
| 140 QC 21 - FG                  | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 3 - 32 - B4B |  |
|                                 |       |         |           | Packaging 3 - 33 - B4B |  |
| 140 QC 21 - FG                  | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 3 - 34 - B4B |  |
|                                 |       |         |           | Packaging 3 - 35 - B4B |  |
| 140 QC 21 - FG                  | 1 pcs | 11/5/19 | 0.00 0.00 | Packaging 3 - 36 - B4B |  |
|                                 |       |         |           | DC - 1 - B4B           |  |
| 140 QC 21 - FG                  | 1 pcs | 11/5/19 | 0.00 0.00 | DC - 2 - B4B           |  |
|                                 |       |         |           | QC 21 - FG - 21        |  |
| 140 QC 21 - FG                  | 1 pcs | 11/5/19 | 0.00 0.00 | QC 21 - FG - 70        |  |
|                                 |       |         |           | QC 21 - SA - 53        |  |

DAS  
78  
9-89  
NOV 05 2019

AL 5/11/19

DAG  
21  
9-89

NOV 05 2019

DAG  
21  
9-89

NOV 05 2019

FG Dock

Part Op 105 - (Pick Kit)  
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)  
130 - Identify and pack for shipping as per PPP D412-702-073 Location: \_\_\_\_\_

| Job BOM       |                           |               |                            |           |
|---------------|---------------------------|---------------|----------------------------|-----------|
| Part / Item   | Component Name            | Quantity      | Operation                  | Container |
| AN3-10A       | BOLT                      | 2 Ea (2 ea)   | 105-Packaging 1 - Pick Kit | 5212401   |
| AN3-4A        | Bolt                      | 4 Ea (4 ea)   | 105-Packaging 1 - Pick Kit | 5107263   |
| AN4-6A        | Bolt                      | 2 Ea (2 ea)   | 105-Packaging 1 - Pick Kit | 5211539   |
| D4305-043     | Shoulder Harness Assembly | 1 pcs (1 ea)  | 105-Packaging 1 - Pick Kit | 5188480   |
| MS21042L3     | Nut                       | 6 Ea (6 ea)   | 105-Packaging 1 - Pick Kit | 5211539   |
| MS21042L4     | Nut                       | 2 Ea (2 ea)   | 105-Packaging 1 - Pick Kit | 5225610   |
| NAS1149D0332J | Washer                    | 10 Ea (10 ea) | 105-Packaging 1 - Pick Kit | 5222100   |
| NAS1149D0363J | Washer                    | 6 Ea (6 ea)   | 105-Packaging 1 - Pick Kit | 5102884   |
| NAS1149D0432J | Washer                    | 4 Ea (4 ea)   | 105-Packaging 1 - Pick Kit | 5211221   |
| NAS1149D0463J | Washer                    | 4 Ea (4 ea)   | 105-Packaging 1 - Pick Kit | 5225595   |
| AN970-4       | Washer                    | 4 Ea (4 ea)   | 105-Packaging 1 - Pick Kit | 5216018   |

| Job Allocations            |                |          |           |           |
|----------------------------|----------------|----------|-----------|-----------|
| Operation                  | Component Part | Required | Inventory | Allocated |
| 105-Packaging 1 - Pick Kit | AN3-10A        | 2        | 138       | 0         |
|                            | AN3-4A         | 4        | 443       | 0         |
|                            | AN4-6A         | 2        | 698       | 0         |
|                            | AN970-4        | 4        | 87        | 0         |
|                            | D4305-043      | 1        | 8         | 0         |
|                            | MS21042L3      | 6        | 2,614     | 0         |
|                            | MS21042L4      | 2        | 5,769     | 0         |
|                            | NAS1149D0332J  | 10       | 3,838     | 0         |
|                            | NAS1149D0363J  | 6        | 1,338     | 0         |
|                            | NAS1149D0432J  | 4        | 638       | 0         |
|                            | NAS1149D0463J  | 4        | 7,700     | 0         |

| Part Specifications                |  |  |  |  |
|------------------------------------|--|--|--|--|
| Specifications could not be found. |  |  |  |  |

Plex 11/5/19 9:24 AM dart.lacelle.linda

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Container No: S229443



Part: D412-702-073

Job No: 202886

Serial No/Batch: S229443

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-7 Issue 3, FAA, STC SR01997N



PPP

|             |                                   |                 |  |           |  |
|-------------|-----------------------------------|-----------------|--|-----------|--|
| Part Number | D412-702-073                      | Box Part Number |  | Dimension |  |
| Description | Pilot/CoPilot<br>Shoulder Harness | Other Packaging |  | Dimension |  |
|             |                                   | Logo Decals     |  |           |  |

### Packaging Instructions and Decal Placement

D412-702-073

D2729-4

D2729-3

|                   |                     |                           |           |
|-------------------|---------------------|---------------------------|-----------|
| DAS               |                     | PART NUMBER: D412-702-073 |           |
| DATE              | N/A                 | QTY                       | CHG001    |
| P/N               | D412-702-073        | SEC                       | SH04-7    |
| DESC              | Shoulder Harness    | SEC                       | SR01997NY |
| LOT               | BXXXXX              | SEC                       |           |
| CODE              | Bel 205/212/214/412 | SEC                       |           |
| TE APPROVAL #49-6 |                     | DATE: 13-04-03            |           |



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### PILOT/CO-PILOT SHOULDER HARNESS

P/N: D412-702-073

CHG001

B/N: BXXXXX

Revision: Draft  
Date: 13.04.03

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### DART Aerospace Ltd.

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## 25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits

| QTY<br>-071 | QTY<br>-073 | QTY<br>-075 | Part Number   | Description                              |
|-------------|-------------|-------------|---------------|------------------------------------------|
| X           |             |             | D412-702-071  | Dart Pilot/Co-Pilot Shoulder Harness Kit |
|             | X           |             | D412-702-073  | Dart Pilot/Co-Pilot Shoulder Harness Kit |
|             |             | X           | D412-702-075  | Dart Pilot/Co-Pilot Shoulder Harness Kit |
| 1           |             |             | D4305-041     | SHOULDER HARNESS ASSEMBLY                |
|             | 1           |             | D4305-043     | SHOULDER HARNESS                         |
|             |             | 1           | D4305-045     | SHOULDER HARNESS                         |
| 4           | 4           | 4           | AN3-4A        | BOLT                                     |
| 2           | 2           | 2           | AN4-6A        | BOLT                                     |
| 2           | 2           | 2           | AN3-10A       | BOLT                                     |
| 4           | 4           | 4           | AN970-4       | WASHER                                   |
| 6           | 6           | 6           | MS21042L3     | NUT                                      |
| 2           | 2           | 2           | MS21042L4     | NUT                                      |
| 10          | 10          | 10          | NAS1149D0332J | WASHER (OR AN960JD10L)                   |
| 6           | 6           | 6           | NAS1149D0363J | WASHER (OR AN960JD10)                    |
| 4           | 4           | 4           | NAS1149D0432J | WASHER                                   |
| 4           | 4           | 4           | NAS1149D0463J | WASHER (OR AN960JD416)                   |

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25-00-00

## Change Record

PAGE 1 OF 1

Part Number: D412-702-073

**Description:** PILOT/CO-PILOT SHOULDER HARNESS, LH/RH

[illegible]